

MACHINE TOOLS DIVISION, BANGALORE COMPLEX

Major Group/Categories of Items Generally Purchased			
SN	Group	Category/Item	Pre-Qualification Criteria
1	Standard Parts	UKF Bearings, Timken Spindle Bearings, Gamet Spindle Bearings, Class 3 Spindle Bearings, Industrial Bearings, Needle Bearings, Ballscrew support Bearings, Spieth Bearings, Frigoflex, Bushes, Spline Bushes Power Packs, Hydraulic Elements, Direction Control Valves, Piston Pumps & HCL Pumps, Pressure Gauges “V” Belts, Flat Belts, Timing Belts, Magnetic Filters, Fasteners, Ballscrews, Sealing Elements, Accumulated Nitrogen Bottles, Clutch Plates, Guideway Covers, Bellows, Hinges, Spiral Bevel Gears, Hydraulic Fittings, Throttle Valves, Honed Cylinders, Hoses for Hydraulic Lubrication, Lubrication Units & Elements Chains, Springs, Name Plates, Pins, Allen Keys, Panel Locks, Magnetic Rods, Insulation Pins & Washers, Hydraulic Manifolds, Circlips, Disc Springs, GI, Turcite, etc	<ul style="list-style-type: none"> • Experience and past performance on similar contracts for preceding two years • Capabilities with respect to the person, equipment and manufacturing facilities • Financial standing through latest ITTC, Annual Reports (Balance Sheet & Profit & Loss Account) for the preceding three years • Quantity, delivery and value requirement shall be kept in view while fixing the pre-qualification criteria
2	Tools	Inserts, ISO Inserts, Turning, Milling & other inserts, Tool Holders Grinding Wheels, Diamond Dressers Drills, Taps, Reamers Planing Tools, etc	
3	Electrical Items	CNC Systems & Drives, PLCs, AC Drives, Motors, Stator Rotor, Linear Encoders, Rotary Encoders, Couplings, Linear Scales, A/Cs, Electrical Cabinet Boxes, Halogen Lamps, Cables- Multicore, single core, MCBs, MPCBs, Contactors, Relays, Switches, Push Buttons, ICs, Resistors, Capacitors, PCBs, etc	

SN	Group	Category/Item	Pre-Qualification Criteria
4	Raw Materials Items	<p><u>Carbon & Alloy Steels</u> C1 Rounds ranging from dia. 30 mm to dia. 340 mm. C1R Rounds ranging from dia. 80 mm to dia. 380 mm C2R, C3R Rounds ranging from dia. 21 mm to 430 mm CF 53N from dia. 28 mm to dia. 195 mm C2 from dia. 80 mm to dia. 140 mm</p> <p><u>Stainless Steel Castings</u> Stainless Steel Castings of Grade 1 – IS 1030</p> <p><u>Non-Ferrous Castings</u> B3, B4, B5, B6T, B8 and Aluminium Bronze Castings Aluminium Alloys – Al 6061 T6, Al 7075 T6</p> <p><u>Stainless Steel Rounds</u> SS 17.4ph, SS 410, SS 304</p>	<ul style="list-style-type: none"> • Experience and past performance on similar contracts for preceding two years • Capabilities with respect to the person, equipment and manufacturing facilities • Financial standing through latest ITTC, Annual Reports (Balance Sheet & Profit & Loss Account) for the preceding three years • Quantity, delivery and value requirement shall be kept in view while fixing the pre-qualification criteria
5	<u>Accessories</u>	Chucks, IG Spindle, Magnetic Filters, Oil Coolers, Filtration Systems, Chip Conveyors, Tool Cabinet, Chucks, Dead & Rotating centres, Swivel table, Vices, Standard tools, etc	
	<u>Foundry Items</u>	Pig Iron, MS Scrap, No Bake Powder, Sand, Bentonite Powder, Ferrous Alloys, Binder & Actinator, Zirco paint, Carbo coke, Copper, Ramming nass, Thermocol sheet, Tor Steel, etc	