

Major items/categories of items generally purchased:

Sl. No.	Group	Category/item	Pre-qualification
A.	RAW MATERIAL	1. Horoloical Brass Rods.	OEM
		2. Brass Strips/Flats/Sheets etc	
		3. Stainless steel flats/strips/wires etc	
		4. Conversion of brass scrap into a solid raw material.	
		5. Conversion of steel scrap into a solid raw material.	
B.	WATCH COMPONENTS	1. "O" Rings, "O" Rings for Case & Crown crystals.	OEM
		2. Bezel rings	
		3. Plastic Movement holders	
		4. Dials.	
		5. Hands	
		6. Side Bars	
		7. Watch modules	
		8. Watch Cases complete	
		9. Mineral Glass	
		10. Mineral Glass Gasket etc.	
C	TOOLS & MEASURING INSTRUMENTS	1. CT Tool Blanks,	Nil
		2. Straight shank End Mills	
		3. Reinforced shank twist drills	
		4. Hand tap sets.	
		5. Internal Grinding wheels.	
		6. Diamond Grinding Wheels.	
		7. Wheel dressers,	
		8. Files: Flat / pillar / round shelf round / square / triangular/ barrel/ needle files.	
		9. Hand lappers.	
		10. Hacksaw blades, Metal cutting blades. combination/radio pliers Nose pliers- long / round / side cutting pliers, scissors, tweezers, plier blanks,	

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		11. Hammers- Small / big / adjustable/ Non adjustable, wooden handles.	
		12. Eye Glasses, Syringe needles, oilers, oil cups, oil needles, oil cup stands, screw drivers, Allen keys, and nozzles.	
D	SPARE PARTS	1. All Spare parts viz. Mechanical / Electrical and electronics required for complete plant and machinery installed in our factory for manufacturing of watches.	
E	CONSUMABLE STORES	1. <u>LUBRICATING OILS:</u> Greases, All Cutting oils, All heat treatment oils, fuels, Rust preventing oils, Solvent oils, olive oils, HSDF, SBP Sprit, Transformer oils, Mobile oil (Engine oil) Moebious oils, watch oils, greases.	
		2. <u>THINNERS & SOLVENTS</u> Thinners, Trichloroethylene, watch clearing solvents / solutions, Methyl Alcohol Benzene, Dyes, Printing inks, enameled paints, varnishes and diluters, lunar photo resist developer, Rustolene / Rustop /Rust ban / Lacquers of various shades.	
		3. <u>BRUSHES</u> All kinds of brushes required in watch manufacturing.	
		4. <u>LABORATORY EQUIPMENTS:</u> Beakers, glass burette ambers, automatic burette, measuring cylinders, funnels, porcelain crucibles, silica crucibles, flasks, pipette volumetric, reagent bottles, all filter papers, ph papers.	

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		<p>5. <u>POLISHING WHEELS:</u> Yellow Teakwood wheels, hand felt wheels, case wheels, cotton mops, un-bleached cotton mops, polishing cloth, Burma Teakwood wheels, and other wheels required for watch manufacturing.</p>	
		<p>6. <u>STICKS</u> Rod sticks, pth wood sticks, peg wood sticks, yellow wood sticks, Acrylic rods, Transparent acrylic sheets, Rubber rods, Nylon rods, Plastic rods, Plastic sheets, Teflon rods, Bakelite rods, Hylam rods.</p>	
		<p>7. <u>COTTON SILK & NYLON CLOTH:</u> Cotton Waster, Kora Cloth, Mull cloth, Polypropylene cloth, silicanised cloth, antistatic cloth, cotton wool, glass wool, towel napkins and other cloths.</p>	
		<p>8. <u>LEATHERS:</u> Chamois Leather, suede leather, compressed leather sheets etc.</p>	
		<p>9. <u>RUBBER SYNTHETIC MATERIAL & TUBINGS:</u> Rubber sheets, Alkaline sheets, rolls, rubber blowers, hard rubber cork, plastic rods, rubber hoses, rubber pipes, polythene pipes, Nylon nets, Nylon foams, plastic sheets, rubber tubes etc.</p>	
		<p>10. <u>SOAPS & DETERGENTS:</u> Soap Bars, detergent soap cakes for washing, liquid soap (Homacol)</p>	
		<p>11. <u>POWDERS & BELTS:</u> Emery powder, Diamond Powder and paste, abrasive powder etc.,</p>	
		<p>12. <u>ABRASIVE STONES, CLOTH & PAPER SHEETS:</u> Abrasive Stones, Silicon Carbide stones, silicon water proof paper sheets, sand paper sheets,</p>	

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		Metrological paper sheets, polyester sheets, emery cloth/paper sheets, etc	
		<p>13. <u>BUFFING & POLISHING COMPOUNDS:</u> Dara Green Rouge, AT Special Data Tripoli Compound, Red Rouge, CMP Unipal Buffing Compound etc.</p>	
		<p>14. <u>ACIDS AND ALKALIES (CP)/(LR)/(AR)</u> Sulphuric Acid, Hydrochloric acid, Nitric and Phosphoric acid, liquor ammonia, Hydrogen peroxide, oxalic acid, boric acid, sodium hydroxide, potassium hydroxide, Alkaline Degreasing Agent.</p>	
		<p>15. <u>CHEMICALS FOR GOLD PLATING, SILVER PLATING, TUMBLING SLATS AND OTHER CHEMICALS:</u> Replenishers, conducting salts, Base PH adjustment, acid PH adjustment, PH adjustment salts/acids, bases, filter powder, standard brighteners, meta-Bisulphate, Nickel sulphate, Nickel chloride, Ferrous sulphate, potassium cyanide, potassium silver cyanide, gold potassium cyanide, potassium carbonate, potassium thiocyanate, sodium thiocyanate, silver nitrate, thiosulphate, buffer tablets, striping salts, activated carbon powder, Acetone, super glow brighteners, carbon plate Anodes, replenishing solutions, replenishing de-scaling chemicals, GIN Bonds etc.</p>	

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		<p>16. <u>GASES & WELDING RODS:</u> Solder, alloy, Oxygen gas, Ammonia Gas, Foroen gas, Mafron gas, Refron gas, Refrigerant gas, Carbon-dioxide gas, Argon gas and other gases. All welding electrodes and welding material. All soldering material e.g. soldering wore, silver foil, soldering lead sticks, brazing flux, flux eyer, silver, flux and other materials required for soldering.</p>	
		<p>17. <u>PLATING ELECTRODES:</u> Nickel plating Anodes, Silver Anodes, graphite anodes, copper rods, copper electrodes etc.</p>	
		<p>18. <u>ADHESIVES:</u> Araldite, quick-fix, shellac flakes and sticks, fevicol solutions, solo fix adhesive 5X adhesive fixed rods, adhesive paper rolls, adhesive cloth rolls and other adhesive items.</p>	
F	SAFETY APPLIANCES	<p>Khaki gloves, rubber hand gloves, surgical hand gloves, finger stalls, safety coloured goggles, dust masks, ear plugs, rubber gum bottles, socks, shoes, ladies footwear, long rubber boots, safety belts, Kerodex cream, white cotton gloves, fire extinguishers and fillers etc.</p>	

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G	STANDARD PARTS:	<ol style="list-style-type: none"> 1. Stainless steel watch straps. Plated/non plated(Ladies/Gents) 2. Leather Watch straps. 3. Plastic Watch straps 4. PVC Straps and other types of straps 5. Ultrasonic cleaning baskets. 6. Rubber bulbs for Dial printing 7. Compression springs, 8. CAMS and CAM blanks, 9. PVC Polythene pipes, graflon PVC Pipes, 10. Asbestos ropes and other ropes, 	OEM
H	PACKING ITEMS	<ol style="list-style-type: none"> 1. Cardboard boxes. 2. Velvet Watch boxes. 3. Wooden watch boxes. 4. Printed/non-printed display boxes. 5. Leaflets/pamphlets/Guarantee Cards, Sealing wax, markers, gunny cloth and other packing material. 	
I	STATIONERY ITEMS	All stationery items.	